

LAL	Rev.	Revisions			2	12	C	
		Description			Chk.	Date	Approved	
	A	ENGRG RELEASE	G.6	7-17-76	J.6			
	B	ADDED 3M P/N FOR ITEMS 1,2,3,&4.	BR	7-26 76	J.1			
	C	ADDED W/L SH 5. NOTE 5 IS: J1-14, WAS; J1-13.	BR	8-13/6	M			

ENGINEERING RELEASE

Dist. Code ALT

XEROX

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	1. Tolerances	Check	81.00	3/16"		
	.XX ±.030	Angular				
	.XXX ±.010	±½°				
	2. Break All Sharp Edges	Appr.				
	.010 Approx.	Material				
3. Mach. Surfaces						
4. All Dim. In Inches						
Model No.	ALTO II	Finish	Code Ident.	Size	Dwg. No.	Change Letter
First Use	EWO 7YF92		18338	A	216412	C
Next Assy.	216302		Scale NONE	Do Not Scale Drawing	Sheet	1 OF 5

NOTES: UNLESS OTHERWISE SPECIFIED

1. FABRICATE PER XEROX SPEC 209154.
2. CONNECTOR, EDGE (ITEM 1) MAY BE PURCHASED FROM AMP INC, HARRISBURG, PENN, P/N 88106-1 OR 3M COMPANY, ST PAUL, MINN, P/N 3462-0001. SEE NOTE 6.
3. RIBBON CABLE (ITEM 3) MAY BE PURCHASED FROM ANSLEY ELECTRONIC CORP, LOS ANGELES, CALIF P/N 171-26 OR 3M COMPANY, ST PAUL, MINN, P/N 3365-26. SEE NOTE 6.
4. MARK CHARACTERS .12 HIGH "NEWS GOTHIC".
5. WIRE CONDUCTOR #14 TERMINATED ON J1-14 NOT TERMINATED ON J2.
6. CABLE ASSY TO BE FABRICATED USING COMPATIBLE PARTS: 3M COMPANY CONNECTOR (ITEM 1), 3M COMPANY RIBBON CABLE (ITEM 3) WITH 3M COMPANY BULK HEAD CONNECTOR (ITEM 2), 3M COMPANY POLARIZING KEY (ITEM 4), OR AMP INC CONNECTOR (ITEM 1) AND ANSLEY ELECTRONIC CORP RIBBON CABLE (ITEM 3) WITH AMP INCORPORATED BULK HEAD CONNECTOR (ITEM 2), AMP INC POLARIZING KEY (ITEM 4).
7. POLARIZING KEY (ITEM 4) MAY BE PURCHASED FROM AMP INC, HARRISBURG, PENN, P/N 88113-01 OR 3M COMPANY, ST PAUL, MINN, P/N 3439-0000. SEE NOTE 6.
8. CONNECTOR, BULK HEAD (ITEM 2) MAY BE PURCHASED FROM 3M COMPANY, ST PAUL, MINN, P/N 3483-1000 OR AMP INC, HARRISBURG, PENN, P/N 206653-1. SEE NOTE 6.

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Title

ALTO II

ASSEMBLY, CABLE - DISPLAY
(INTERNAL)

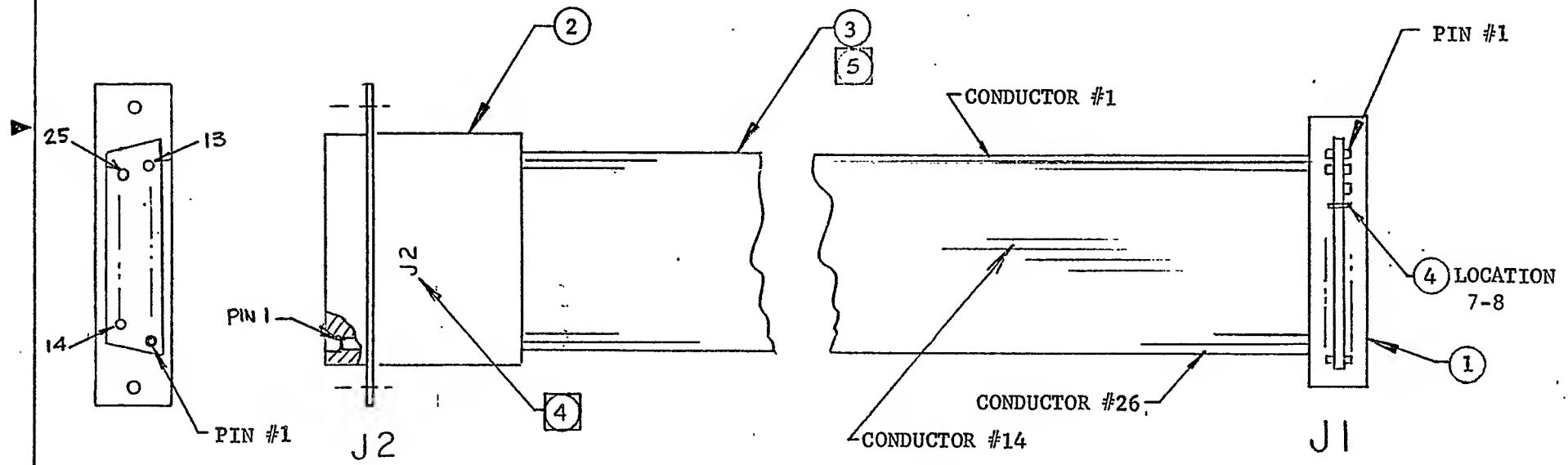
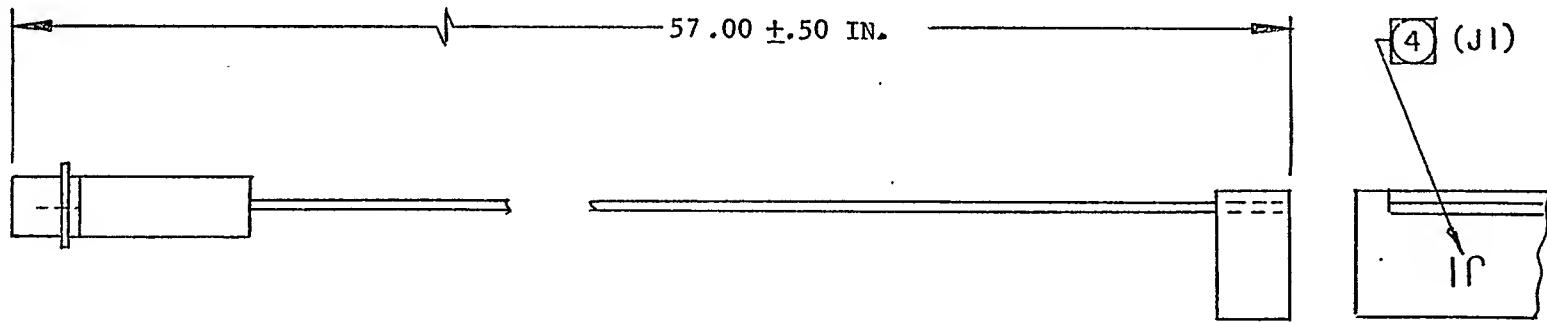
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Sheet 2 01 5



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ALTO II
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Wire	Term	From	To	Term	Type	Notes	Signal	Chg. Let.
1		J2 - 13	J1 - 1		3			
2		25	2					
3		12	3					
4		24	4					
5		11	5					
6		23	6					
7		10	7					
8		22	8					
9		9	9					
10		21	10					
11		8	11					
12		20	12					
13		7	13					
14	—		14			(5)		
15		19	15					
16		6	16					
17		18	17					
18		5	18					
19		17	19					
20		4	20					
21		16	21					
22		3	22					
23		15	23					
24		2	24					
25		14	25					
26		J2 - 1	J1 - 26		3			

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1. Ref Item No's In Applicable Material List.
2. Ref Designations Are Abbreviated. Prefix Each Designation With:

Title ALTO II
ASSEMBLY, CABLE -
DISPLAY (INTERNAL)

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